AMENDMENTS TO THE CLAIMS

Please amend claims 63, 71, and 73 as indicated among the following complete set of claims.

Claims 1-62 (canceled).

Claim 63. (Currently Amended) A pressurized container comprising:

a hollow vessel defining a chamber therein;

a pressurized gas within the chamber;

[a] an ~~unitary~~ aluminum member comprising an aluminum housing and an aluminum closure member ~~integrally formed as a unitary piece~~ exhibiting continuous grain alignment between the aluminum housing and the aluminum closure member, the ~~unitary~~ aluminum member connected to the hollow vessel, the aluminum housing defining an outlet separated from the pressurized gas within the chamber by the aluminum closure; and

an initiator connected to the housing;

wherein activation of the initiator breaks the closure member, thereby fluidly connecting the chamber and the outlet such that the pressurized gas within the chamber escapes through the outlet.

Claim 64. (Previously Presented) The pressurized container of claim 63, further including a projectile seated within the housing and abutting the aluminum closure, wherein activation of the initiator propels the projectile through the aluminum closure and out of the housing, thereby fluidly connecting the chamber and the outlet.

Claim 65. (Previously Presented) The pressurized container of claim 63, wherein the aluminum housing and aluminum closure each comprise 7075-T6 aluminum.

Claim 66. (Previously Presented) The pressurized container of claim 63, wherein the aluminum housing and aluminum closure each comprise aluminum formed by an impact process.

Claim 67. (Previously Presented) The pressurized container of claim 66, wherein the process is a cold impact process

Claim 68. (Previously Presented) The pressurized container of claim 63, wherein the aluminum housing and aluminum closure each comprise aluminum formed by forging.

Claim 69. (Previously Presented) The pressurized container of claim 63, wherein the initiator comprises a support portion abutting the aluminum closure.

Claim 70. (Previously Presented) The pressurized container of claim 63, wherein the initiator is a cold gas initiator.

Claim 71. (Currently Amended) A method of forming a pressurized container, the method comprising:

forming a hollow vessel defining a chamber therein;

~~integrally~~ forming ~~as a unitary piece~~ an aluminum member comprising an aluminum housing and an aluminum closure to include continuous grain alignment between the aluminum housing and the aluminum closure;

connecting an initiator to the aluminum housing;

sealing together the hollow vessel and the aluminum member against pressurized gas leakage, the aluminum housing defining an outlet separated from the pressurized gas within the chamber by the aluminum closure; and

filling the chamber with a pressurized gas;

wherein activation of the initiator breaks the aluminum closure, thereby fluidly connecting the chamber and the outlet such that the pressurized gas within the chamber escapes through the outlet.

Claim 72. (Previously Presented) The method of claim 71, wherein the aluminum housing and aluminum closure each comprise 7075-T6 aluminum.

Claim 73. (Currently Amended) The method of claim 71, wherein ~~integrally~~ forming the aluminum member comprises ~~integrally~~ forming the aluminum member by an impact process.

Claim 74. (Previously Presented) The method of claim 73, wherein the process is a cold impact process

Claim 75. (Previously Presented) The method of claim 71, wherein the aluminum member comprises forged aluminum.

Claim 76. (Previously Presented) The method of claim 71, further comprising supporting the aluminum closure when the chamber is filled with the pressurized gas.

Claim 77. (Canceled).

Claim 78. (Previously Presented) The method of claim 71, wherein the initiator is a cold gas initiator.

Claims 79-82. (Canceled).